

LUXERA
SURFACE
CRAFTING THE ERA OF LUXURY



Exceeding The Limits To Always Get The Best

800x3200 MM

CONNECTING THE VALUE OF SLAB



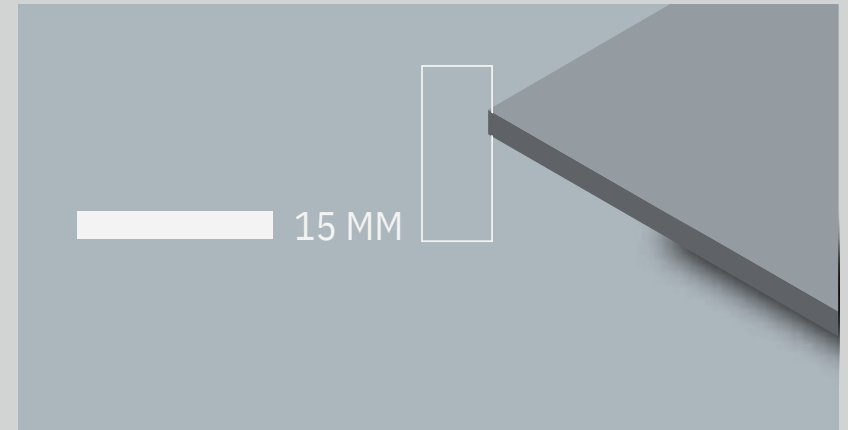
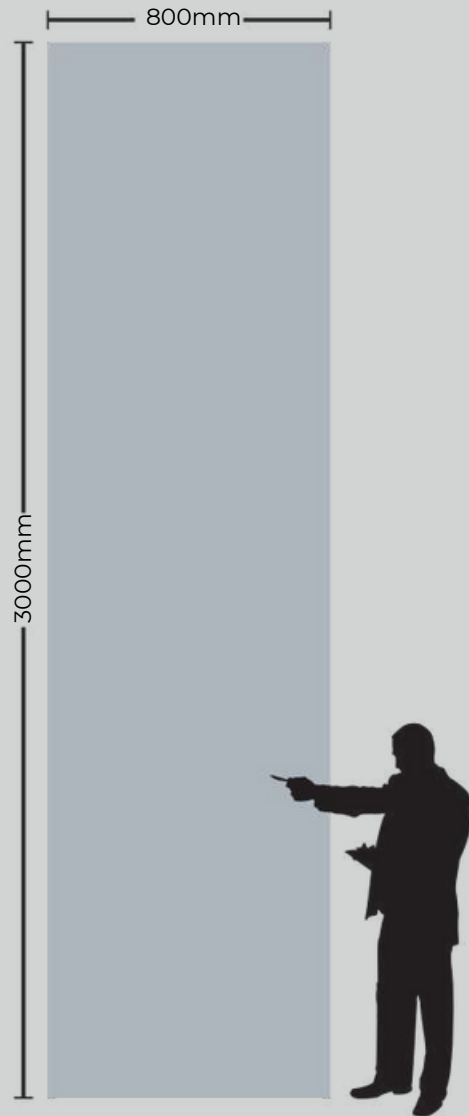
CONTINUA+ is the most efficient, highest-productivity technology for the accurately managed manufacture of porcelain slabs and tiles, also producible with traditional bodies. The slabs are, in fact, formed without using a traditional press or mould, ensuring maximum flexibility in terms of size and thickness.



CONTINUA+ seamlessly integrates the powder forming phase and subsequent digital decoration. The key strengths of this exclusive process are high quality texturing and unrivalled surface shine.

PRODUCT

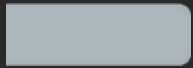
Formats



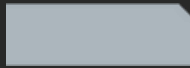
The thicknesses are one of the most important elements characterizing.

15 mm is set aside for the most demanding product applications such as kitchen countertops.

EDGE Profiles



Double straight rounded edge



Straight squared edge



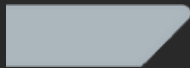
Rounded straight edge



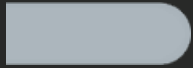
Double straight squared edge



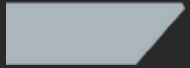
Half bullnose



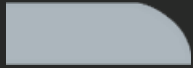
Rounded edge at 45°



Full bullnose

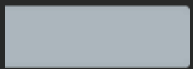


Squared edge at 45°



Demi bullnose

Giving a nice trim to the edges of the tiles adds to its beauty. As these tiles are of the good thickness of 15mm, it is possible to shape its edges in different styles and create aesthetically rich countertops for your space.



Micro bevel

JOINT POSSIBILITIES



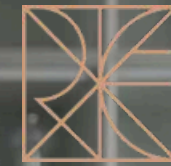
Birds beak



45° corner



Soft corner



LUXERA SURFACE
CRAFTING THE ERA OF LUXURY



APPLICATION Areas

KITCHEN COUNTERTOP



DINING TABLE



LIVING ROOM



FURNITURE



STAIRCASE



OFFICE TABLE



TABLE TOP



DOOR \ WINDOW
FRAME



TECHNICAL Features

LIGHTWEIGHT



WATERPROOF



RESISTANT TO SCRATCHES



RESISTANT TO HIGH
TEMPERATURES



EASY TO CLEAN



RESISTANT TO BENDING



100% NATURAL



RECYCLABLE



HYGIENIC



RESISTANT TO UV RAYS





LUXERA
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LOURENT GOLD

BODY
BLACK BODY

FINISH
MATT

SIZE
800X3200 MM

THICKNESS
15 MM



LUXERA
SURFACE
CRAFTING THE ERA OF LUXURY



MARQUINA NERO

BODY
BLACK BODY

FINISH
MATT

SIZE
800X3200 MM

THICKNESS
15 MM



LUXERA
SURFACE
CRAFTING THE ERA OF LUXURY



METAL BLACK

BODY
BLACK BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
CRAFTING THE ERA OF LUXURY



PORTE NOIR

BODY
BLACK BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
CRAFTING THE ERA OF LUXURY



WAVE BLACK

BODY
BLACK BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
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ARABESCATO GOLD

BODY
WHITE BODY

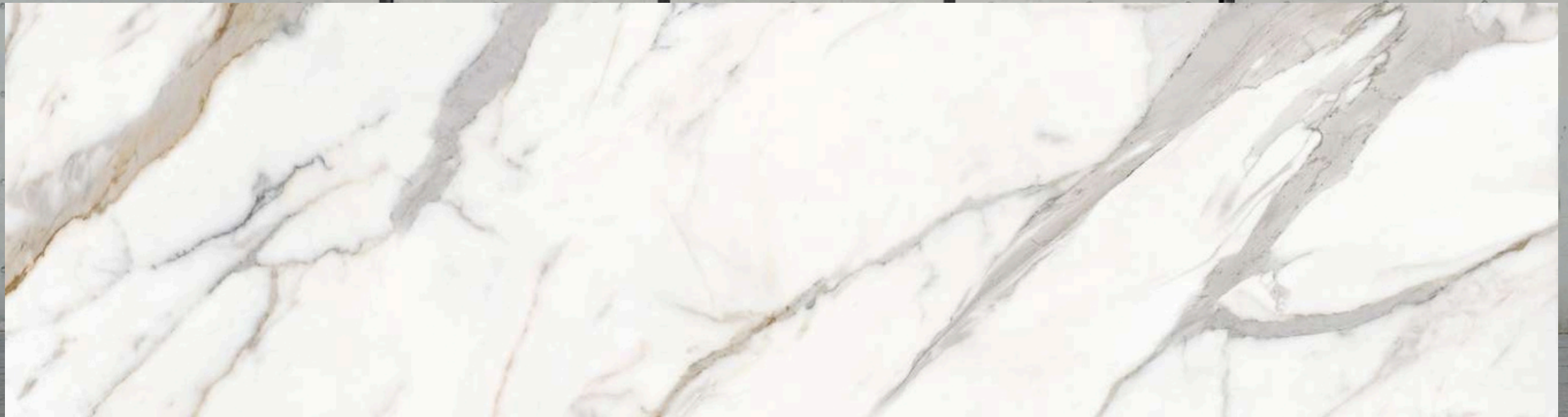
FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
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BIANCO EXTRA

BODY
WHITE BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
CRAFTING THE ERA OF LUXURY



BORGHINI ORO

BODY
WHITE BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
CRAFTING THE ERA OF LUXURY



BREACH

BODY
WHITE BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
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CALCATA ULTRA

BODY
WHITE BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
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DELMARE

BODY
WHITE BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
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FURR WHITE

BODY
WHITE BODY

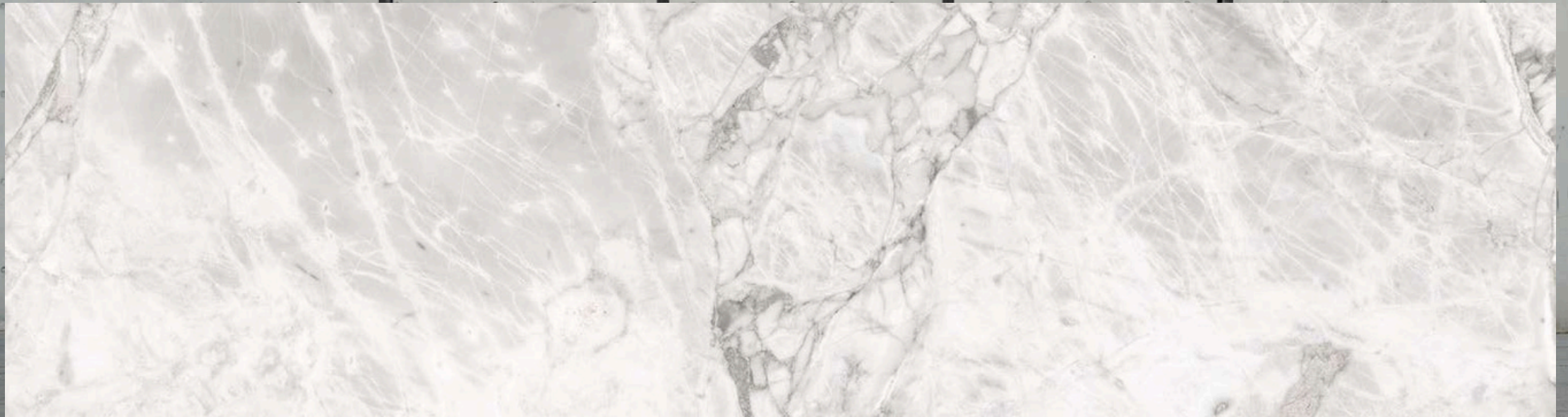
FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
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HEROZIN WHITE

BODY
WHITE BODY

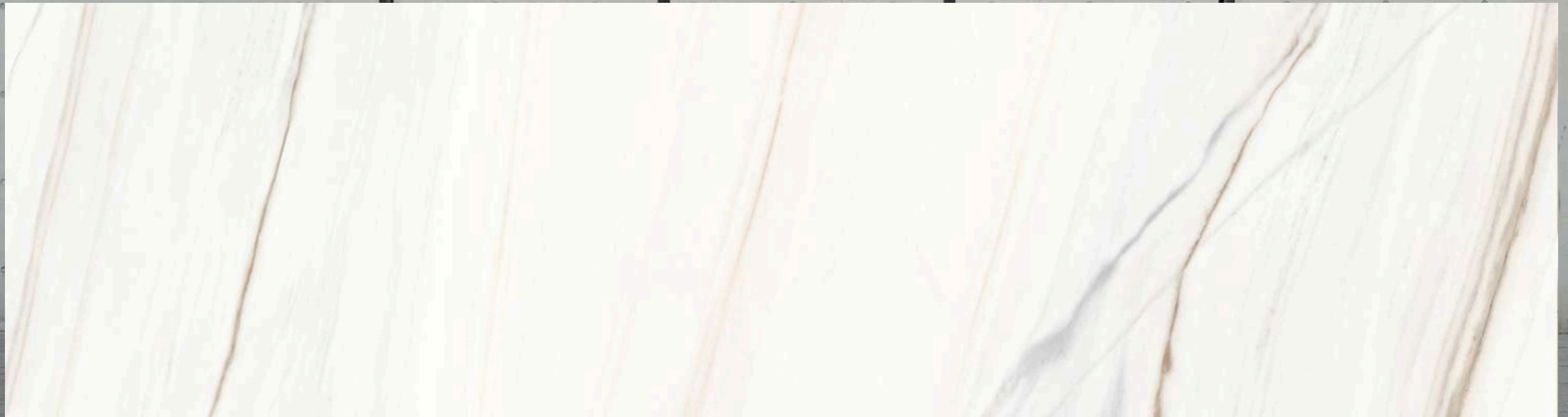
FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
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LASA COVELANO

BODY
WHITE BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



**LUXERA
SURFACE**
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LAVA STATUARIO

BODY
WHITE BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
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MACHIA VECCHIA

BODY
WHITE BODY

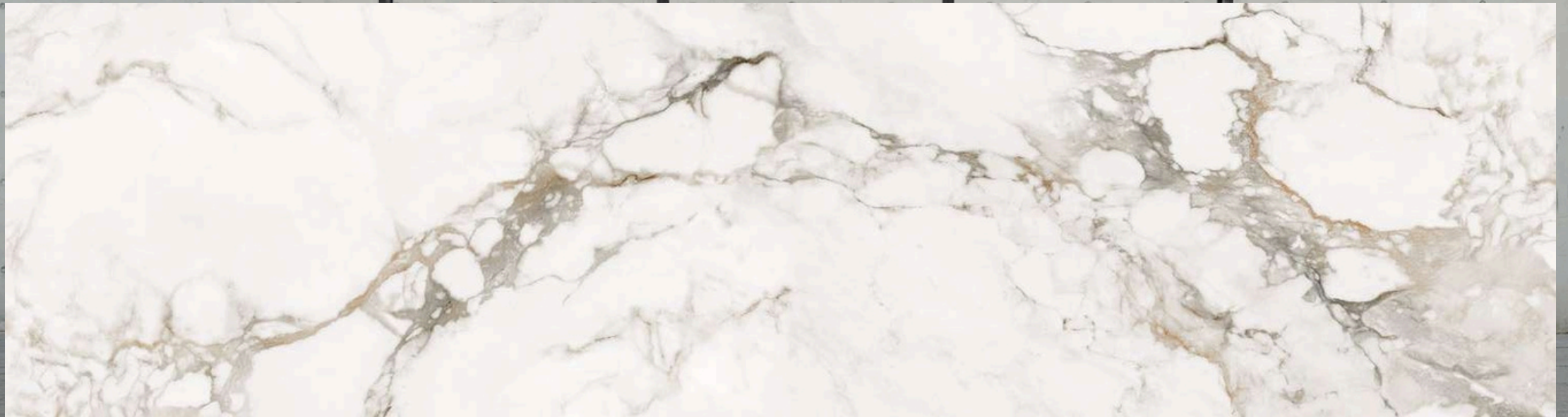
FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
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MONT BLANC

BODY
WHITE BODY

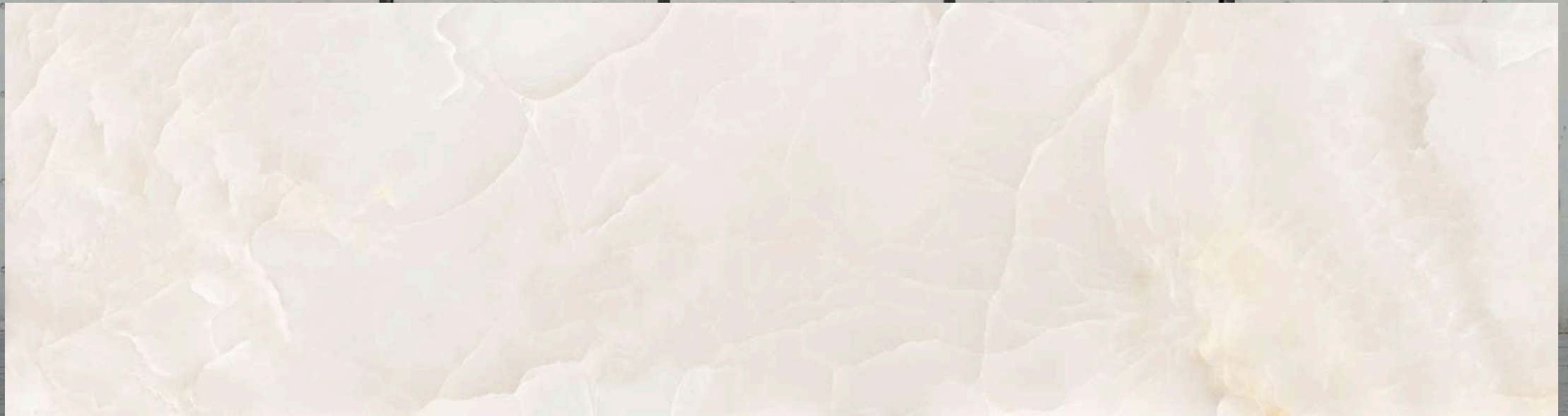
FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



**LUXERA
SURFACE**
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PEARL CREAM ONYX

BODY
WHITE BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
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STATUARIO ALTISSIMO

BODY
WHITE BODY

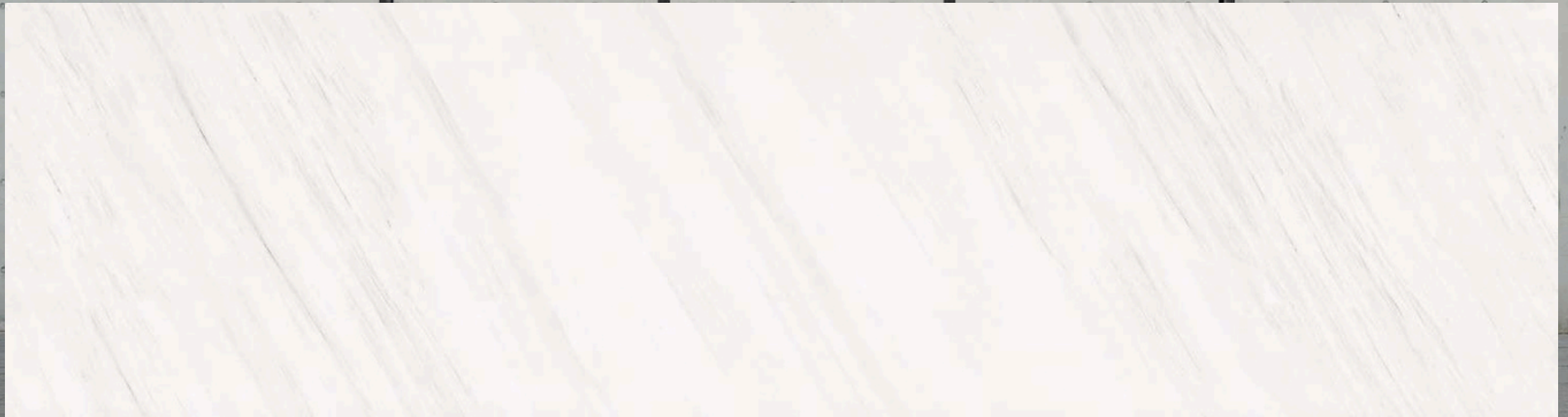
FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM



LUXERA
SURFACE
CRAFTING THE ERA OF LUXURY



WAVE SILK

BODY
WHITE BODY

FINISH
MATT

SIZE
800X30200 MM

THICKNESS
15 MM

Cleaning & Maintenance

Our products are non porous (due to their high quality raw materials, stringent production parameters and state of the art technology), hence any dust or deposited waste cannot penetrate the surface.

For most cases only a damp cloth is sufficient for cleaning.

Regular cleaning highlights the aesthetic features of the surface and gives it exceptional shine.

For highly aggressive cleaning caused by some common food and substances follow the table below.

TYPE OF STAIN	CHEMICAL PRODUCT	EXAMPLE
Grease	Alkaline - Solvent	Detergent Ammonia, Backing Soda
Oil	Solvent Oxidant -	Alcohol, Liquid Bleach, Nail Paint Remover
Ink	Solvent Acid Acid	Hydrochloric Acid, Vinegar, Red Harpic
Rust	Acid Alkaline	Descaling Reagent, Hydro Chloric Acid
Lime	Alkaline - Solvent	Hydro Chloric Acid Ammonia, Liquid
Cement	Solvent Acid	Bleach Ammonia, Liquid Bleach Alcohol,
Wine	Solvent Oxidant	Thinner Hydro Chloric Acid Alcohol,
Coffee	Oxidant Alkaline	Thinner Liquid Bleach Liquid Bleach Liquid
Rubber		Bleach
Plaster		
Candle Wax		
Iodine		
Blood		
Ice Cream		

Note: It is recommended that any kind of stain needs to get clean immediately / as soon as possible.

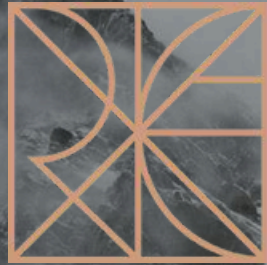
Technical Specification

CHARACTERISTIC	STANDARD AS PER ISO13006:2018/ EN14411 Gr.BIa	MEAN VALUE	TEST METHOD
Regulatory Properties			
Length and Width	± 0.30 % (±1.00mm)	± 0.10 %	ISO 10545-2 ISO
Deviation in Thickness	± 5.00 % (±0.50mm)	± 5.00 %	10545-2 ISO
Straightness in Side	± 0.30 % (±0.80mm)	± 0.10 %	10545-2 ISO
Rectangularity	± 0.30 % (±1.50mm)	± 0.10 %	10545-2 ISO
Surface Flatness Central Curvature	± 0.40 % (±1.80mm)	± 0.50 %	10545-2 ISO
Surface Flatness Edge Curvature	± 0.40 % (±1.80mm)	± 0.50 %	10545-2 ISO
Surface Flatness Warpage	± 0.40 % (±1.80mm)	± 0.50 %	10545-2 ISO
Surface Quality	>95% defects free	>95% defects free	10545-2 ISO
Small Color Difference(for Plain Colour)	ΔE < 1.00 as per mfg.	ΔE < 0.30	10545-16 Gloss
Glossiness (Polished)	Gloss Value > 90	Gloss Value > 90	Meter 60° Gloss
Glossiness (Matt)	3 <Gloss Value < 7	3 <Gloss Value < 7	Meter 60° Gloss
Glossiness (Satin/Posh)	7 <Gloss Value < 18	7 <Gloss Value < 18	Meter 60°
Structural Properties			
Water absorption			
Mechanical Properties			
Modulus of Rupture Breaking strength	≥ 0.50 % as per mfg.	≥ 0.060 %	ISO 10545-3
Modulus of Rupture Breaking strength thickness < 7.5		Min. 2.28 g/cc	ISO 10545-3
Modulus of Rupture Breaking strength thickness ≥ 7.5			
Modulus of Rupture Breaking strength thickness ≥ (175.5mm) Surface	Min. 35.0 N/mm ²	Min. 42.0 N/mm ²	ISO 10545-4
Modulus of Rupture Breaking strength thickness ≥ (175.5mm) Surface	Min. 700.0 N	Min. 1000.0 N	ISO 10545-4
Modulus of Rupture Breaking strength thickness ≥ (175.5mm) Surface	Min. 1300.0 N	Min. 1800.0 N	ISO 10545-4
Modulus of Rupture Breaking strength thickness ≥ (175.5mm) Surface	Min. 1300.0 N	Min. 7500.0 N	ISO 10545-4
Thermal Properties			
Moisture expansion	as per mfg. as per mfg. Max. 175m ³ m	Glossy Min. 4*/ Posh Min. 6	BS EN 15771
Thermal expansion(COE) at 100°C	Max. 0.06%(0.6mm/m)	Glossy Min. 2/ Posh Min. 3	ISO 10545-7
Thermal shock resistance	as per mfg.	Max. 132mm ³	ISO 10545-6
Impact resistance(COR) #	Min. 10 Cycle		ISO 10545-10
Frost resistance	Min. 0.55	Max. 0.02mm/m	ISO 10545-8
Chemical Properties	as per mfg.	Max. 6.0 x 1-06	ISO 10545-9
Resistance to staining glazed		Min. 0.55	ISO 10545-5
Resistance to household chemicals & swimming pool salts glazed		Frost Proof	ISO 10545-12
Resistance to low concentrate acid and alkalis glazed	Min. Class 3	Min. Class 4	ISO 10545-14
Resistance to high concentrate acid and alkalis glazed	Min. Class GB	Min. Class GA	ISO 10545-13
Safety Properties			
Skid resistance(DCOF-DRY) ##	as per mfg.	Min. Class GLB**	ISO 10545-13
Slip resistance(DCOF)(R value) ##		Min. Class GHB**	ISO 10545-13
Fire resistance	as per mfg.		
	as per mfg.	Glossy P0(<12) / Posh ≥ P1(12-24)	BS 7976-2
	as per mfg.	R9 to R13	DIN 51130
	as per mfg.	Fire Proof	N.A.

*With Nano polished
** Except Hydrofluoric Acid & it's compound
Tiles Intended for use on floor
As per customer requirement

Packing Details

PRODUCT	BODY	SIZE	THICKNESS	TILES / BOX	COVERAGE AREA / BOX	WEIGHT (Kgs)
Matt	Color Body	800x3200mm	15mm	1pc	27.55 Sq ft	90 Kgs



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